

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
9 December 2004 (09.12.2004)

PCT

(10) International Publication Number
WO 2004/106802 A1

(51) International Patent Classification⁷: **F16M 11/00**,
13/00, G01N 29/26

(21) International Application Number:
PCT/AU2004/000620

(22) International Filing Date: 12 May 2004 (12.05.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
2003902766 2 June 2003 (02.06.2003) AU

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

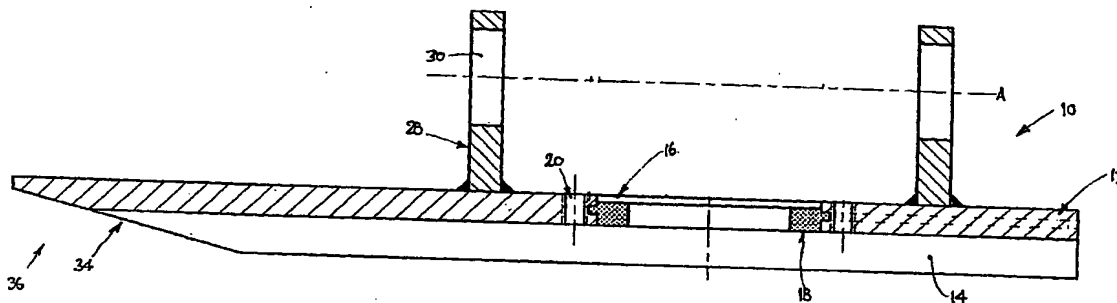
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **ULTRASONIC TESTING OF PIPE**



(57) Abstract: A device (10) for supporting an ultrasonic transducer used for ultrasonic defect testing of pipe comprises: a transducer locating portion (12) adapted for positioning adjacent to a pipe to locate the transducer in proximity of the pipe; and a guide surface (14) associated with the transducer locating portion such that, when the device is moved relative to the pipe, the guide surface can engage and traverse hindrances in the pipe to such relative device movement. Apparatus (50) for rotationally positioning one or more of the ultrasonic transducer supporting devices (10) in proximity of the pipe to enable ultrasonic defect testing thereof, comprises means (52) for rotating the or each device around at least part of the pipe's circumference whilst maintaining the or each device in proximity of the pipe. In addition, an arrangement for ultrasonic defect testing of lengths of pipe comprises: a support frame (150) in which two or more carriages (50) can be supported and moved, each carriage supporting one or more ultrasonic transducers for positioning in proximity of the pipe; and means (154) for positioning a length of pipe in proximity with one of the carriages.